



This ASB needs also revision as the referenced ASB-915 i A-003 / ASB-915 i B-003 / ASB-914-054 dated 04 December 2018 was revised accordingly.

## ALERT SERVICE BULLETIN

# Exchange of exhaust valves on ROTAX® Engine Types 915 i A, 915 i B (Series) and 914 (Series)

ATA System: 72-00-00 Engine

**MANDATORY**

### 1) Planning information

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods in accordance with prevailing legal regulations.

BRP-Rotax GmbH & Co KG cannot accept any responsibility for the quality of work performed in accomplishing the requirements of this publication.

#### 1.1) Applicability

All versions of ROTAX® engine types 915 i A, 915 i B (Series) and 914 Series are affected, if at least one of the following criteria applies:

**Criterion A)** Engine serial number:

Engine type	Serial number
915 iS A	from S/N 9132001 up to S/N 9132239 inclusive
914 UL	from S/N 9576603 up to S/N 9576993 inclusive

**Criterion B)** Spare parts:

Further all engines are affected, which have been equipped with exhaust valve 32 mm (1.26 in.) with part no. 854113 during engine upgrade, repair, maintenance or general overhaul or any other exchange action.

NOTE: For parts still on stock see section 1.13).

For complete instructions and compliance to this Alert Service Bulletin refer to Alert Service Bulletin - ASB-915 i A-003/ASB-915 B-003/ASB-914-054, latest edition section 1.2 onward.

NOTE: Section 1.6) Approval: Is not required for engines of the type UL, iS (Series).

Section 3) Accomplishment: In addition: persons with adequate type-specific training.

**Symbols used** For meaning of the symbols used in this document, see chapter >Safety< of the latest Operators Manual for the respective engine type.

Translation into other languages might be performed in the course of language localization but does not lie within ROTAX® scope of responsibility.

In any case the original text in English language and the metric units are authoritative.